	Test Report issued under the responsibility of: **NCB TÜV SÜD PSB Pte. Ltd.** **15 International Business Park, TÜV SÜD@IBP** **Singapore 609937** **Singapore**	

TEST REPORT
IEC 62133-2
Secondary cells and batteries containing alkaline or other non-acid electrolytes – Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications – Part 2: Lithium systems

Report Number. .....:	211-282230219-000
Date of issue .....:	2023-12-18
Total number of pages.....:	25 pages
Name of Testing Laboratory preparing the Report.....:	TÜV SÜD Certification and Testing (China) Co., Ltd. Shenzhen Branch
Applicant's name .....:	Anker Innovations Limited
Address .....:	Room 1318-19, Hollywood Plaza, 610 Nathan Road, Mongkok, Kowloon, HONG KONG
Test specification:	
Standard .....:	IEC 62133-2:2017, IEC 62133-2:2017/AMD1:2021
Test procedure .....:	CB Scheme
Non-standard test method .....:	N/A
TRF template used .....:	IECEE OD-2020-F1:2021, Ed.1.4
Test Report Form No. .....:	IEC62133_2C
Test Report Form(s) Originator ....:	DEKRA Certification B.V.
Master TRF.....:	Dated 2022-07-01

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Test item description ..... :	Rechargeable Li-ion Battery
Trade Mark(s) ..... :	ANKER
Manufacturer ..... :	Same as applicant
Model/Type reference ..... :	A17611A1-85
Ratings ..... :	35.2Vd.c., 30000mAh

Responsible Testing Laboratory (as applicable), testing procedure and testing location(s):			
☒	**CB Testing Laboratory:**	TÜV SÜD Certification and Testing (China) Co., Ltd. Shenzhen Branch	
Testing location/ address.....:		Building A2, Jin'ao Industrial Park, No.150, Jingfang Road, Fuhai, Bao'an District, Shenzhen, Guangdong 518103, China	
Tested by (name, function, signature).....:		Red Chen Project Handler	
Approved by (name, function, signature)...:		Mino Wu Project Reviewer	
☐	**Testing procedure: CTF Stage 1:**		
Testing location/ address.....:			
Tested by (name, function, signature).....:			
Approved by (name, function, signature)...:			
☐	**Testing procedure: CTF Stage 2:**		
Testing location/ address.....:			
Tested by (name + signature) .....:			
Witnessed by (name, function, signature) .:			
Approved by (name, function, signature)...:			
☐	**Testing procedure: CTF Stage 3:**		
☐	**Testing procedure: CTF Stage 4:**		
Testing location/ address.....:			
Tested by (name, function, signature).....:			
Witnessed by (name, function, signature) .:			
Approved by (name, function, signature)...:			
Supervised by (name, function, signature) :			

List of Attachments (including a total number of pages in each attachment):

Attachment No.1: 3 pages of (Republic of Korea) NATIONAL DIFFERENCES.

Attachment No.2: 9 pages of Photo Documentation

Summary of testing:

Tests performed (name of test and test clause):	**Testing location:**
Tests are made with the number of samples specified in Table 1 of IEC 62133-2:2017, IEC 62133-2:2017/AMD1:2021. clause 7.2.2 Case stress at high ambient temperature (battery) clause 7.3.2 External short circuit (battery) clause 7.3.3 Free fall clause 7.3.6 Over-charging of battery clause 7.3.8.1 Vibration clause 7.3.8.2 Mechanical shock The samples comply with the requirements of IEC 62133-2:2017, IEC 62133-2:2017/AMD1:2021.	TÜV SÜD Certification and Testing (China) Co., Ltd. Shenzhen Branch Address: Building A2, Jin'ao Industrial Park, No.150, Jingfang Road, Fuhai, Bao'an District, Shenzhen, Guangdong 518103, China

Summary of compliance with National Differences (List of countries addressed):

Republic of Korea

☒ **The product fulfils the requirements of __EN 62133-2:2017; EN 62133-2:2017/A1:2021**

Use of uncertainty of measurement for decisions on conformity (decision rule) :

☒ No decision rule is specified by the IEC standard, when comparing the measurement result with the applicable limit according to the specification in that standard. The decisions on conformity are made without applying the measurement uncertainty ("simple acceptance" decision rule, previously known as "accuracy method").

☐ Other:… (to be specified, for example when required by the standard or client, or if national accreditation requirements apply)

Information on uncertainty of measurement:
The uncertainties of measurement are calculated by the laboratory based on application of criteria given by OD-5014 for test equipment and application of test methods, decision sheets and operational procedures of IECEE.
IEC Guide 115 provides guidance on the application of measurement uncertainty principles and applying the decision rule when reporting test results within IECEE scheme, noting that the reporting of the measurement uncertainty for measurements is not necessary unless required by the test standard or customer.
Calculations leading to the reported values are on file with the NCB and testing laboratory that conducted the testing.

Copy of marking plate:

The artwork below may be only a draft. The use of certification marks on a product must be authorized by the respective NCBs that own these marks.





Remark:

1. "D485" in SN number is the manufacture date, means Friday of 48th week of 2023. Only for example. A to Z for year 2020 to 2045, 1-53 for week 1 to 53, 1-7 for Monday to Sunday.
2. ANSI/CAN/UL Std. 1973 was not considered in this report.

Test item particulars.....:	
Classification of installation and use.....:	Use in portable applications
Supply Connection.....:	Supply by connector
Recommend charging method declared by the manufacturer.....:	Charge at constant current 15000mA until voltage reaches 39.6V, then charge at constant voltage 39.6V till charge current is 1500mA.
Discharge current (0,2 It A) .....:	6A
Specified final voltage.....:	27.5V
Upper limit charging voltage per cell.....:	3.6V
Maximum charging current.....:	36A
Charging temperature upper limit.....:	40°C
Charging temperature lower limit.....:	0°C
Polymer cell electrolyte type.....:	☐ gel polymer ☐ solid polymer ☒ N/A
Possible test case verdicts:	
- test case does not apply to the test object.....:	N/A
- test object does meet the requirement.....:	P (Pass)
- test object does not meet the requirement.....:	F (Fail)
Testing.....:	
Date of receipt of test item .....:	2023-06-21
Date (s) of performance of tests.....:	2023-06-21 to 2023-12-18
General remarks:	
"(See Enclosure #)" refers to additional information appended to the report. "(See appended table)" refers to a table appended to the report. **Throughout this report a ☐ comma / ☒ point is used as the decimal separator.**	
Manufacturer's Declaration per sub-clause 4.2.5 of IECEE 02:	
The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided ..... :	☐ **Yes** ☒ **Not applicable**
When differences exist; they shall be identified in the General product information section.	
Name and address of factory (ies) .....:	Huizhou Blueway Electronics Co., Ltd. 101, West Hechang 5th Road, Zhongkai High-Tech Development Zone, 516006 Huizhou, Guangdong, PEOPLE'S REPUBLIC OF CHINA

General product information and other remarks:

1. The Rechargeable Li-ion Battery model: A17611A1-85 is used for portable applications and consists of 2 cells connected in parallel as a cellblock, then 11 of the cellblocks connected in series, cell model: 32140FS. The cell has approved by UL with IEC 62133-2:2017/AMD1:2021.
2. Additionally, details information of the battery as following:

Product name	Rechargeable Li-ion Battery
Type/model	A17611A1-85
Nominal voltage	35.2Vd.c.
Rated capacity	30000mAh
Charging voltage recommended by manufacturer	39.6V
Upper limit charging voltage	39.6V
Final voltage	27.5V
Charging current declared by manufacturer	15000mA
Maximum charging current	36A
Maximum discharging current	65A
Charging temperature upper limit	40°C
Charging temperature lower limit	0°C
Discharging temperature range	-20°C to 40°C
First charging procedure (20°C ± 5°C)	Charge at constant current 15000mA until voltage reaches 39.6V, then charge at constant voltage 39.6V till charge current is 1500mA.
Dimensions	LxTxW Approx.: 195.00cmx199.00cmx323.00cm
Weight	Approx. 9.5kg

Remark:

The final evaluation of the battery must be conducted in the end product for which the battery will be used.

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
4	**PARAMETER MEASUREMENT TOLERANCES**		P
	Parameter measurement tolerances		P
5	**GENERAL SAFETY CONSIDERATIONS**		P
5.1	**General**		P
	Cells and batteries so designed and constructed that they are safe under conditions of both intended use and reasonably foreseeable misuse		P
5.2	**Insulation and wiring**		P
	The insulation resistance between the positive terminal and externally exposed metal surfaces of the battery (excluding electrical contact surfaces) is not less than 5 MΩ	No externally exposed metal surfaces.	N/A
	Insulation resistance (MΩ) ..... :		—
	Internal wiring and insulation are sufficient to withstand maximum anticipated current, voltage and temperature requirements		P
	Orientation of wiring maintains adequate clearances and creepage distances between conductors		P
	Mechanical integrity of internal connections accommodates reasonably foreseeable misuse		P
5.3	**Venting**		P
	Battery cases and cells incorporate a pressure relief mechanism or are constructed so that they relieve excessive internal pressure at a value and rate that will preclude rupture, explosion and self-ignition		P
	Encapsulation used to support cells within an outer casing does not cause the battery to overheat during normal operation nor inhibit pressure relief		P
5.4	**Temperature, voltage and current management**		P
	Batteries are designed such that abnormal temperature rise conditions are prevented		P
	Batteries are designed to be within temperature, voltage and current limits specified by the cell manufacturer		P
	Batteries are provided with specifications and charging instructions for equipment manufacturers so that specified chargers are designed to maintain charging within the temperature, voltage and current limits specified		P
5.5	**Terminal contacts**		P
	The size and shape of the terminal contacts ensure that they can carry the maximum anticipated current		P

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Clause	Requirement + Test	Result - Remark	Verdict
	External terminal contact surfaces are formed from conductive materials with good mechanical strength and corrosion resistance		P
	Terminal contacts are arranged to minimize the risk of short circuits		P
5.6	**Assembly of cells into batteries**		P
5.6.1	General		P
	Each battery has an independent control and protection for current, voltage, temperature and any other parameter required for safety and to maintain the cells within their operating region		P
	This protection may be provided external to the battery such as within the charger or the end devices		P
	If protection is external to the battery, the manufacturer of the battery provide this safety relevant information to the external device manufacturer for implementation		P
	If there is more than one battery housed in a single battery case, each battery has protective circuitry that can maintain the cells within their operating regions		N/A
	Manufacturers of cells specify current, voltage and temperature limits so that the battery manufacturer/designer may ensure proper design and assembly		P
	Batteries that are designed for the selective discharge of a portion of their series connected cells incorporate circuitry to prevent operation of cells outside the limits specified by the cell manufacturer		N/A
	Protective circuit components are added as appropriate and consideration given to the end-device application	Consider in end product	N/A
	The manufacturer of the battery provide a safety analysis of the battery safety circuitry with a test report including a fault analysis of the protection circuit under both charging and discharging conditions confirming the compliance		N/A
5.6.2	Design recommendation		P
	For the battery consisting of a single cell or a single cellblock, it is recommended that the charging voltage of the cell does not exceed the upper limit of the charging voltage specified in Table 2		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	For the battery consisting of series-connected plural single cells or series-connected plural cellblocks, it is recommended that the voltages of any one of the single cells or single cellblocks does not exceed the upper limit of the charging voltage, specified in Table 2, by monitoring the voltage of every single cell or the single cellblocks		P
	For the battery consisting of series-connected plural single cells or series-connected plural cellblocks, it is recommended that charging is stopped when the upper limit of the charging voltage is exceeded for any one of the single cells or single cellblocks by measuring the voltage of every single cell or the single cellblocks	Consider in end product	N/A
	For batteries consisting of series-connected cells or cell blocks, nominal charge voltage are not counted as an overcharge protection		P
	For batteries consisting of series-connected cells or cell blocks, cells have closely matched capacities, be of the same design, be of the same chemistry and be from the same manufacturer		P
	It is recommended that the cells and cell blocks are not discharged beyond the cell manufacturer's specified final voltage	Consider in end product	N/A
	For batteries consisting of series-connected cells or cell blocks, cell balancing circuitry are incorporated into the battery management system		P
5.6.3	Mechanical protection for cells and components of batteries		P
	Mechanical protection for cells, cell connections and control circuits within the battery are provided to prevent damage as a result of intended use and reasonably foreseeable misuse		P
	The mechanical protection can be provided by the battery case or it can be provided by the end product enclosure for those batteries intended for building into an end product		P
	The battery case and compartments housing cells are designed to accommodate cell dimensional tolerances during charging and discharging as recommended by the cell manufacturer		P
	For batteries intended for building into a portable end product, testing with the battery installed within the end product is considered when conducting mechanical tests		P
5.7	**Quality plan**		P

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Clause	Requirement + Test	Result - Remark	Verdict
	The manufacturer prepares and implements a quality plan that defines procedures for the inspection of materials, components, cells and batteries and which covers the whole process of producing each type of cell or battery		P
5.8	**Battery safety components**		N/A
6	**TYPE TEST AND SAMPLE SIZE**		P
	Tests are made with the number of cells or batteries specified in Table 1 using cells or batteries that are not more than six months old		P
	The internal resistance of coin cells are measured in accordance with Annex D. Coin cells with internal resistance less than or equal to 3 Ω are tested in accordance with Table 1		N/A
	Unless otherwise specified, tests are carried out in an ambient temperature of 20 °C ± 5 °C		P
	The safety analysis of 5.6.1 identify those components of the protection circuit that are critical for short-circuit, overcharge and over discharge protection		P
	When conducting the short-circuit test, consideration is given to the simulation of any single fault condition that is likely to occur in the protecting circuit that would affect the short-circuit test		P
7	**SPECIFIC REQUIREMENTS AND TESTS**		P
7.1	**Charging procedure for test purposes**		P
7.1.1	First procedure		P
	This charging procedure applies to subclauses other than those specified in 7.1.2		P
	Unless otherwise stated in this document, the charging procedure for test purposes is carried out in an ambient temperature of 20 °C ± 5 °C, using the method declared by the manufacturer		P
	Prior to charging, the battery has been discharged at 20 °C ± 5 °C at a constant current of 0,2 It A down to a specified final voltage		P
7.1.2	Second procedure		N/A
	This charging procedure applies only to 7.3.1, 7.3.4, 7.3.5, and 7.3.9		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	After stabilization for 1 h to 4 h, at an ambient temperature of the highest test temperature and the lowest test temperature, respectively, as specified in Table 2, cells are charged by using the upper limit charging voltage and maximum charging current, until the charging current is reduced to 0,05 It A, using a constant current to constant voltage charging method		N/A
7.2	**Intended use**		P
7.2.1	Continuous charging at constant voltage (cells)		N/A
	Fully charged cells are subjected for 7 days to a charge using the charging method for current and standard voltage specified by the cell manufacturer		N/A
	Results: no fire, no explosion, no leakage.....:		N/A
7.2.2	Case stress at high ambient temperature (battery)		P
	Oven temperature (°C).....:	70°C±2°C	—
	Results: no physical distortion of the battery case resulting in exposure of internal protective components and cells		P
7.3	**Reasonably foreseeable misuse**		P
7.3.1	External short-circuit (cell)		N/A
	The cells were tested until one of the following occurred:		N/A
	- 24 hours elapsed; or		N/A
	- The case temperature declined by 20 % of the maximum temperature rise		N/A
	Results: no fire, no explosion.....:		N/A
7.3.2	External short-circuit (battery)		P
	The batteries were tested until one of the following occurred:		P
	- 24 hours elapsed; or		P
	- The case temperature declined by 20 % of the maximum temperature rise		N/A
	In case of rapid decline in short circuit current, the battery pack remained on test for an additional one hour after the current reached a low end steady state condition		N/A
	A single fault in the discharge protection circuit is conducted on one to four (depending upon the protection circuit) of the five samples before conducting the short-circuit test		P

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Clause	Requirement + Test	Result - Remark	Verdict
	A single fault applies to protective component parts such as MOSFET (metal oxide semiconductor field-effect transistor), fuse, thermostat or positive temperature coefficient (PTC) thermistor		P
	Results: no fire, no explosion ..... :	(See appended table 7.3.2)	P
7.3.3	Free fall		P
	Results: no fire, no explosion		P
7.3.4	Thermal abuse (cells)		N/A
	Oven temperature (°C) ..... :		—
	Results: no fire, no explosion		N/A
7.3.5	Crush (cells)		N/A
	The crushing force was released upon:		N/A
	- The maximum force of 13 kN ± 0,78 kN has been applied; or		N/A
	- An abrupt voltage drop of one-third of the original voltage has been obtained		N/A
	Results: no fire, no explosion ..... :		N/A
7.3.6	Over-charging of battery		P
	The supply voltage which is:		P
	- 1,4 times the upper limit charging voltage presented in Table A.1 (but not to exceed 6,0 V) for single cell/cell block batteries or		N/A
	- 1,2 times the upper limit charging voltage resented in Table A.1 per cell for series connected multi-cell batteries, and		P
	- Sufficient to maintain a current of 2,0 It A throughout the duration of the test or until the supply voltage is reached		P
	Test was continued until the temperature of the outer casing:		P
	- Reached steady state conditions (less than 10 °C change in 30-minute period); or		P
	- Returned to ambient		N/A
	Results: no fire, no explosion ..... :	(See appended table 7.3.6)	P
7.3.7	Forced discharge (cells)		N/A
	Discharge a single cell to the lower limit discharge voltage specified by the cell manufacturer		N/A
	The discharged cell is then subjected to a forced discharge at 1 It A to the negative value of the upper limit charging voltage		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	- The discharge voltage reaches the negative value of upper limit charging voltage within the testing duration. The voltage is maintained at the negative value of the upper limit charging voltage by reducing the current for the remainder of the testing duration		N/A
	- The discharge voltage does not reach the negative value of upper limit charging voltage within the testing duration. The test is terminated at the end of the testing duration		N/A
	Results: no fire, no explosion ..... :		N/A
7.3.8	Mechanical tests (batteries)		P
7.3.8.1	Vibration		P
	Results: no fire, no explosion, no rupture, no leakage or venting. ..... :	(See appended table 7.3.8.1)	P
7.3.8.2	Mechanical shock		P
	Results: no leakage, no venting, no rupture, no explosion and no fire ..... :	(See appended table 7.3.8.2)	P
7.3.9	Design evaluation – Forced internal short-circuit (cells)		N/A
	The cells complied with national requirement for ..... :		—
	The pressing was stopped upon:		N/A
	- A voltage drop of 50 mV has been detected; or		N/A
	- The pressing force of 800 N (cylindrical cells) or 400 N (prismatic cells) has been reached		N/A
	Results: no fire ..... :		N/A
8	**INFORMATION FOR SAFETY**		P
8.1	**General**		P
	Manufacturers of secondary cells provides information about current, voltage and temperature limits of their products		P
	Manufacturers of batteries provides information regarding how to minimize and mitigate hazards to equipment manufacturers or end-users		P
	Systems analyses are performed by device manufacturers to ensure that a particular battery design prevents hazards from occurring during use of a product		N/A
	As appropriate, any information relating to hazard avoidance resulting from a system analysis is provided to the end user		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	Do not allow children to replace batteries without adult supervision		P
8.2	**Small cell and battery safety information**		N/A
	The following warning language is to be provided with the information packaged with the small cells and batteries or equipment using them:		N/A
	- Keep small cells and batteries which are considered swallowable out of the reach of children		N/A
	- Swallowing may lead to burns, perforation of soft tissue, and death. Severe burns can occur within 2 h of ingestion		N/A
	- In case of ingestion of a cell or battery, seek medical assistance promptly		N/A
9	**MARKING**		P
9.1	**Cell marking**		N/A
	Cells are marked as specified in IEC 61960, except coin cells		N/A
	Coin cells whose external surface area is too small to accommodate the markings on the cells show the designation and polarity		N/A
	By agreement between the cell manufacturer and the battery and/or end product manufacturer, component cells used in the manufacture of a battery need not be marked		N/A
9.2	**Battery marking**		P
	Batteries are marked as specified in IEC 61960, except for coin batteries	Battery marked as specified in IEC 61960-3:2017	P
	Coin batteries whose external surface area is too small to accommodate the markings on the batteries show the designation and polarity		N/A
	Batteries are marked with an appropriate caution statement		P
	- Terminals have clear polarity marking on the external surface of the battery, or		N/A
	- Not be marked with polarity markings if the design of the external connector prevents reverse polarity connections		P
9.3	**Caution for ingestion of small cells and batteries**		N/A
	Coin cells and batteries identified as small batteries include a caution statement regarding the hazards of ingestion in accordance with 8.2		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	Small cells and batteries are intended for direct sale in consumer-replaceable applications, caution for ingestion is given on the immediate package		N/A
9.4	**Other information**		P
	The following information are marked on or supplied with the battery:		P
	- Storage and disposal instructions		P
	- Recommended charging instructions		P
10	**PACKAGING AND TRANSPORT**		N/A
	Packaging for coin cells are not be small enough to fit within the limits of the ingestion gauge of Figure 3		N/A
ANNEX A	**CHARGING AND DISCHARGING RANGE OF SECONDARY LITHIUM ION CELLS FOR SAFE USE**		P
A.1	**General**		P
A.2	**Safety of lithium ion secondary battery**		P
A.3	**Consideration on charging voltage**		P
A.3.1	General		P
A.3.2	Upper limit charging voltage		P
A.3.2.1	General		P
A.3.2.2	Explanation of safety viewpoint		P
A.3.2.3	Safety requirements, when different upper limit charging voltage is applied		P
A.4	**Consideration of temperature and charging current**		P
A.4.1	General		P
A.4.2	Recommended temperature range		P
A.4.2.1	General		P
A.4.2.2	Safety consideration when a different recommended temperature range is applied		P
A.4.3	High temperature range		N/A
A.4.3.1	General		N/A
A.4.3.2	Explanation of safety viewpoint	Consider in end product	N/A
A.4.3.3	Safety considerations when specifying charging conditions in the high temperature range		N/A
A.4.3.4	Safety considerations when specifying a new upper limit in the high temperature range		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
A.4.4	Low temperature range		N/A
A.4.4.1	General		N/A
A.4.4.2	Explanation of safety viewpoint	Consider in end product	N/A
A.4.4.3	Safety considerations, when specifying charging conditions in the low temperature range		N/A
A.4.4.4	Safety considerations when specifying a new lower limit in the low temperature range		N/A
A.4.5	Scope of the application of charging current		P
A.4.6	Consideration of discharge		P
A.4.6.1	General		P
A.4.6.2	Final discharge voltage and explanation of safety viewpoint		P
A.4.6.3	Discharge current and temperature range	NTC provided, consider in end product	N/A
A.4.6.4	Scope of application of the discharging current		P
A.5	**Sample preparation**		N/A
A.5.1	General		N/A
A.5.2	Insertion procedure for nickel particle to generate internal short		N/A
A.5.3	Disassembly of charged cell		N/A
A.5.4	Shape of nickel particle		N/A
A.5.5	Insertion of nickel particle in cylindrical cell		N/A
A.5.5.1	Insertion of nickel particle in winding core		N/A
A.5.5.2	Marking the position of the nickel particle on both ends of the winding core of the separator		N/A
A.5.6	Insertion of nickel particle in prismatic cell		N/A
A.6	**Experimental procedure of the forced internal short-circuit test**		N/A
A.6.1	Material and tools for preparation of nickel particle		N/A
A.6.2	Example of a nickel particle preparation procedure		N/A
A.6.3	Positioning (or placement) of a nickel particle		N/A
A.6.4	Damaged separator precaution		N/A
A.6.5	Caution for rewinding separator and electrode		N/A
A.6.6	Insulation film for preventing short-circuit		N/A
A.6.7	Caution when disassembling a cell		N/A
A.6.8	Protective equipment for safety		N/A
A.6.9	Caution in the case of fire during disassembling		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
A.6.10	Caution for the disassembling process and pressing the electrode core		N/A
A.6.11	Recommended specifications for the pressing device		N/A
ANNEX B	**RECOMMENDATIONS TO EQUIPMENT MANUFACTURERS AND BATTERY ASSEMBLERS**		P
ANNEX C	**RECOMMENDATIONS TO THE END-USERS**		P
ANNEX D	**MEASUREMENT OF THE INTERNAL AC RESISTANCE FOR COIN CELLS**		N/A
D.1	**General**		N/A
D.2	**Method**		N/A
	A sample size of three coin cells is required for this measurement		N/A
	Coin cells with an internal resistance greater than 3 Ω require no further testing .....:		N/A
	Coin cells with an internal resistance less than or equal to 3 Ω are subjected to the testing according to Clause 6 and Table 1		N/A
ANNEX E	**PACKAGING AND TRANSPORT**		N/A
ANNEX F	**COMPONENT STANDARDS REFERENCES**		N/A

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

7.2.1	TABLE: Continuous charging at constant voltage (cells)			N/A
Sample No.	**Recommended charging voltage Vc (Vdc)**	**Recommended charging current I_{rec} (A)**	**OCV before test (Vdc)**	**Results**

Supplementary information:

A - No fire or explosion

B - No leakage

C - Others (please explain)

7.3.1	TABLE: External short circuit (cell)				N/A
Sample No.	**Ambient (°C)**	**OCV at start of test (Vdc)**	**Resistance of circuit (mΩ)**	**Maximum case temperature rise ΔT (K)**	**Results**
Samples charged at charging temperature upper limit					
Samples charged at charging temperature lower limit					

Supplementary information:

A - No fire or explosion

B - Others (please explain)

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

7.3.2	TABLE: External short circuit (battery)					P
Sample No.	**Ambient T (°C)**	**OCV before test (Vdc)**	**Resistance of circuit (mΩ)**	**Maximum case temperature rise ΔT (K)**	**Component single fault condition**	**Results**
A17611A1-85	23.2	36.404	79	0.1	No	A
A17611A1-85	23.2	36.396	82	0.1	No	A
A17611A1-85	23.2	36.411	84	0.2	No	A
A17611A1-85*	23.2	36.389	82	0.2	Yes	A
A17611A1-85*	23.2	36.405	81	0.1	Yes	A

Supplementary information:

A - No fire or explosion

B - Others (please explain)

*Tested with MOSFET Q49 (Pin S to Pin D) short circuit.

7.3.5	TABLE: Crush (cells)			N/A
Sample No.	**OCV before test (Vdc)**	**OCV at removal of crushing force (Vdc)**	**Maximum force applied to the cell during crush (kN)**	**Results**
Samples charged at charging temperature upper limit				
Samples charged at charging temperature lower limit				

Supplementary information:

A - No fire or explosion

B - Others (please explain)

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

7.3.6	TABLE: Over-charging of battery			P
Constant charging current (A) .....:		60		—
Supply voltage (Vdc) .....:		47.52		—
Sample No.	**OCV before charging (Vdc)**	**Total charging time (minute)**	**Maximum outer case temperature (°C)**	**Results**
A17611A1-85	31.064	90	23.5	A
A17611A1-85	31.122	90	23.5	A
A17611A1-85	31.157	90	23.6	A
A17611A1-85	31.164	90	23.5	A
A17611A1-85	31.078	90	23.5	A

Supplementary information:

A - No fire or explosion

B - Others (please explain)

7.3.7	TABLE: Forced discharge (cells)			N/A
Sample No.	**OCV before application of reverse charge (Vdc)**	**Measured reverse charge I_t (A)**	**Lower limit discharge voltage (Vdc)**	**Results**

Supplementary information:

A - No fire or explosion

B - Others (please explain)

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

7.3.8.1	TABLE: Vibration				P
Sample No.	**OCV before test (Vdc)**	**OCV after test (Vdc)**	**Mass before test (g)**	**Mass after test (g)**	**Results**
A17611A1-85	36.417	36.415	9500	9500	A,B,C,D
A17611A1-85	36.440	36.437	9340	9340	A,B,C,D
A17611A1-85	36.429	36.427	9500	9500	A,B,C,D

Supplementary information:
A - No fire or explosion
B - No rupture
C - No leakage
D - No venting
E - Others (please explain)

7.3.8.2	TABLE: Mechanical shock				P
Sample No.	**OCV before test (Vdc)**	**OCV after test (Vdc)**	**Mass before test (g)**	**Mass after test (g)**	**Results**
A17611A1-85	36.428	36.425	9500	9500	A,B,C,D
A17611A1-85	36.417	36.415	9340	9340	A,B,C,D
A17611A1-85	36.438	36.436	9500	9500	A,B,C,D

Supplementary information:
A - No fire or explosion
B - No rupture
C - No leakage
D - No venting
E - Others (please explain)

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

7.3.9	TABLE: Forced internal short circuit (cells)				N/A
Sample No.	**Chamber ambient T (°C)**	**OCV before test (Vdc)**	**Particle location [1)]**	**Maximum applied pressure (N)**	**Results**
Samples charged at charging temperature upper limit					
Samples charged at charging temperature lower limit					

Supplementary information:

[1)] Identify one of the following:

1: Nickel particle inserted between positive and negative (active material) coated area.

2: Nickel particle inserted between positive aluminium foil and negative active material coated area.

A - No fire

B - Others (please explain)

D.2	TABLE: Internal AC resistance for coin cells			N/A
Sample no.	**Ambient T (°C)**	**Store time (h)**	**Resistance Rac (Ω)**	**Results [1)]**

Supplementary information:

[1)] Coin cells with an internal resistance less than or equal to 3 Ω, see test result on corresponding tables according to Clause 6 and Table 1.

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

	TABLE: Critical components information				**P**
Object / part No.	**Manufacturer/ trademark**	**Type / model**	**Technical data**	**Standard**	**Mark(s) of conformity 1)**
1. Lithium-ion Rechargeable Cell	NANJING CBAK ENERGY TECHNOLOGY COMPANY LIMITED	32140FS	3.2Vd.c., 15000mAh	IEC 62133-2:2017 IEC 62133-2:2017/AMD 1:2021	UL CB Cert. No.: DK-136722-UL
2. MCU (U1 on BMS)	GigaDevice	GD32E230C8T6	V_{DD}: 1.8V to 3.6V	IEC 62133-2:2017 IEC 62133-2:2017/AMD 1:2021	Tested with battery
IC (U2 on BMS)	O_2Micro	OZ3717P	V_{ov}: 3.3V to 4.575V V_{doc1}: 5.0mV to 163.75mV V_{doc2}: 10mV to 160mV V_{coc}: 2.8125mV to 82mV	IEC 62133-2:2017 IEC 62133-2:2017/AMD 1:2021	Tested with battery
3. MOSFET (Q2, Q4, Q6, Q12, Q18, Q49, Q3, Q5, Q10, Q17, Q44, Q50) on BMS	China Resources MICROELECTRONICS (Chongqing) Limited	CRTS045N06N	V_{DS}: 60V $V_{GS:}$ ±25V I_D: 158A (@T_C=25°C, Silicon limit) I_D: 120A (@T_C=25°C, Package limit)	IEC 62133-2:2017 IEC 62133-2:2017/AMD 1:2021	Tested with battery
4. Fuse (F1, F2, F3) on BMS	ADVANCED SURGETECH MATERIALS LTD	PB0660	125V, 60A	UL 248-1 UL 248-14	UL E470032
5. PCB	SHENZHEN BEN CHUANG ELECTRONIC CO LTD	BC-2	130°C, V-0	UL 796	UL E257130
Alternative	Interchangeable	Interchangeable	130°C, V-0	UL 796	UL Approved
6. Wires	DONGGUAN WENCHANG ELECTRONIC CO LTD	1007	80°C, 300Vac, 26AWG	UL 758	UL E214500
Alternative	Interchangeable	Interchangeable	80°C, 300Vac, 26AWG	UL 758	UL Approved

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

7. Plastic cell holder	LG CHEM LTD	LUPOY GN-5001RF(T)	PC/ABS, Min. thickness: 2.0mm, V-0, 80°C	UL 94 UL 746	UL E67171
8. Plastic enclosure	LG CHEM LTD	LUPOY GN-5001RF(T)	PC/ABS, Min. thickness: 2.5mm, V-0, 80°C	UL 94 UL 746	UL E67171
9. Power connector	LINOYA ELECTRONIC TECHNOLOGY CO., LTD.	C.AK01.A866401	PA66+25%GF+ C3604+COB 500Vac/100A	IEC 62133-2:2017 IEC 62133-2:2017/AMD 1:2021	Tested with battery
Supplementary information: [1)] Provided evidence ensures the agreed level of compliance. See OD-CB2039.					

---End of report---

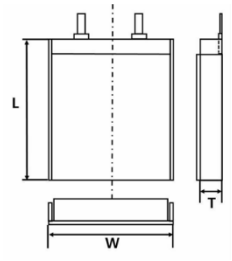
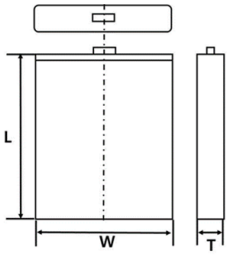
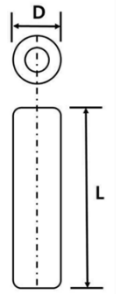
Report No.: 211-282230219-000

ATTACHMENT to IEC62133_2C			
Clause	Requirement + Test	Result - Remark	Verdict
ATTACHMENT TO TEST REPORT **IEC 62133-2** **(Republic of Korea) NATIONAL DIFFERENCES** (Secondary cells and batteries containing alkaline or other non-acid electrolytes - Safety requirements for portable sealed secondary lithium cells, and for batteries made from them, for use in portable applications - Part 2: Lithium systems)			
Differences according to ..... :	National standard KC62133-2(2020-07)		
TRF template used:.....:	IECEE OD-2020-F3:2022, Ed. 1.2		
Attachment Form No. ..... : **Attachment Originator**.....: **Master Attachment**.....:	KR_ND_IEC62133_2C KTR 2023-08-02		
Copyright © 2022 IEC System for Conformity Testing and Certification of Electrical Equipment (IECEE), Geneva, Switzerland. All rights reserved.			
	National Differences		P
7.3.6	**Over-charging of battery**		N/A
(Revision)	***[Add the bolded text]*** b) Test The test shall be carried out in an ambient temperature of 20 °C ± 5 °C. Each test battery shall be discharged at a constant current of 0,2 I_t A, to a final discharge voltage specified by the manufacturer. Sample batteries shall then be charged at a constant current of 2,0 I_t A, using a supply voltage which is: • 1,4 times the upper limit charging voltage presented in Table A.1 (but not to exceed 6,0 V) for single cell/cell block batteries or • 1,2 times the upper limit charging voltage presented in Table A.1 per cell for series connected multi-cell batteries, and • sufficient to maintain a current of 2,0 I_t A throughout the duration of the test or until the supply voltage is reached. **• In case the charging voltage specified by the manufacturer is higher than the overcharge test voltage, the maximum charging voltage specified by manufacturer should be applied with 2.**0 I_t A**,** **(e.g., quick charging power bank, etc.)**	No this condition	N/A

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ATTACHMENT to IEC62133_2C			
Clause	Requirement + Test	Result - Remark	Verdict
	[Replace to the following statement] c) Acceptance criteria Filling beyond the manufacturer's specified limits should not result in ignition or explosion		N/A
Annex G	**Definition for shape and materials of outer case for cell**		—
(Addition)	G.1 General Annex G provides definitions for shape and materials of outer case for cell G.2 Shape of outer case for cell G 2.1 Cylindrical cell Cell with a cylindrical shape in which the overall height is equal to or greater than diameter. G 2.2 Prismatic cell Cell having the shape of a parallelepiped whose faces are rectangular G.3 Materials of outer case for cell G.3.1 Soft case Non-metallic outer case or container for cell G.3.2 Hard case Metallic outer case or container for cell.	(Shape of outer cases) ☒ Cylindrical ☐ Prismatic (Materials of outer cases) ☒ Hard ☐ Soft	—
Annex H	**Calculation method of the volumetric energy density for cell**		—
(Addition)	Annex H provide a calculation method of the volumetric energy density for cell in use of smart phone, tablet, notebook. H.1 General Unless otherwise stated in the Annex E, the dimensions for calculation are based on these for cell before shipment and the volumetric energy density shall be calculated with a maximum values specified by manufacturer. If the specification for cell can't be provided a dimension for calculation, the manufacturer's other documentation shall be provided to demonstrate compliance for its calculation.	Not use for smart phone, tablet, notebook. Wh / L	—

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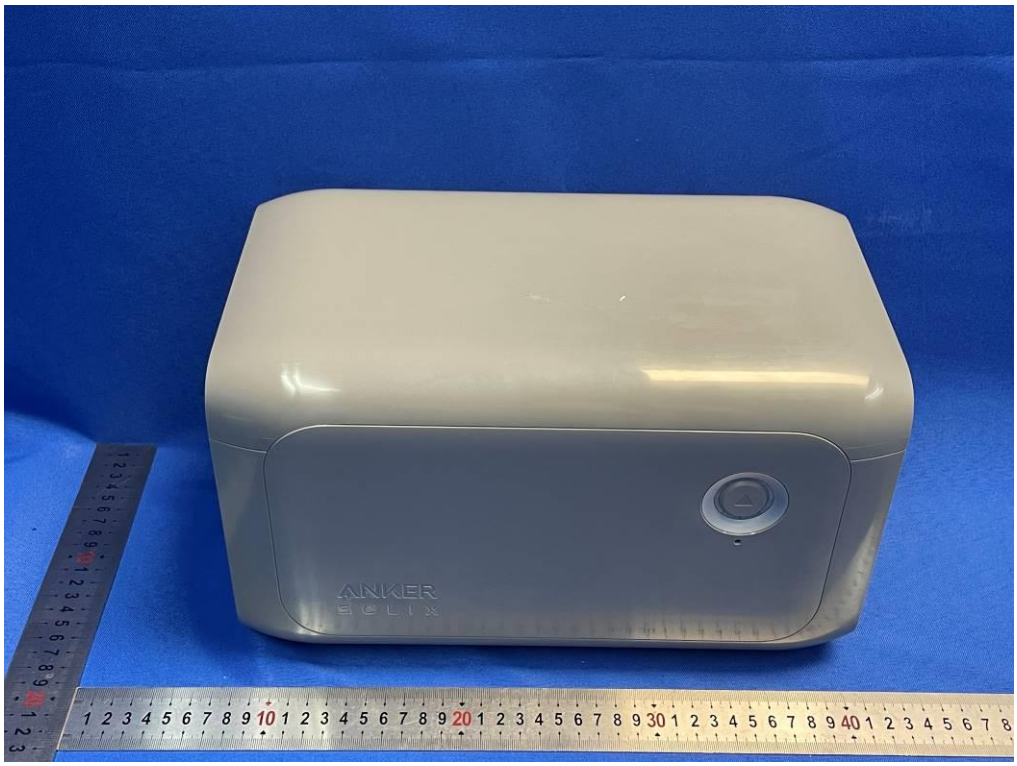
ATTACHMENT to IEC62133_2C			
Clause	Requirement + Test	Result - Remark	Verdict
	H.2 Calculation Method  L : Length (max.) of cell (including terrace) W : Width (max.) of cell T : Thickness (max.) when shipping charge (For reference, Please Exclude the dimension of any tape that Is attached to cell) $Volumetric\ energy\ density\ (Wh/L) = \frac{Nominal\ voltage\ (V) \times Rated\ capacity\ (Ah)}{Length\ (L) \times Width\ (W) \times Thickness\ (T)}$ [H.1 – Prismatic cell using soft case]  L : Length (max.) of cell W : Width (max.) of cell T : Thickness when shipping charge (For reference, Please Exclude the dimension of any tape that Is attached to cell) $Volumetric\ energy\ density\ (Wh/L) = \frac{Nominal\ voltage\ (V) \times Rated\ capacity\ (Ah)}{Length\ (L) \times Width\ (W) \times Thickness\ (T)}$ [H.2 – Prismatic cell using hard case]  D : Diameter (max.) of cell L : Length (max.) of cell (According to shape of cell at shipping, The dimension of tube for cell may be included In overall dimension of cell) $Volumetric\ energy\ density\ (Wh/L) = \frac{Nominal\ voltage\ (V) \times Rated\ capacity\ (Ah)}{3.14159 \times \frac{Diameter\ (D)^2}{4} \times Length(L)}$ [H.3 – Cylindrical cell using hard case]		—

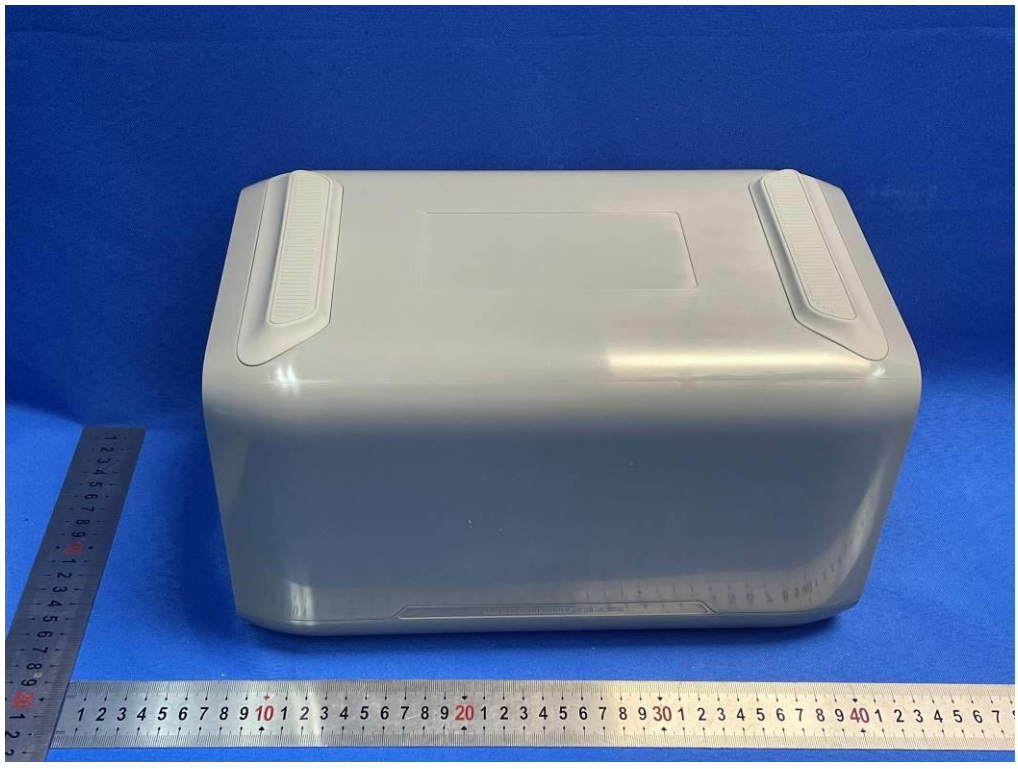
---End of report---

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Attachment No.2
Photo Documentation

Report No.: 211-282230219-000

Details of:	Picture 1: View 1 of the battery, model: A17611A1-85
	

Details of:	Picture 2: View 2 of the battery
	

Details of:	Picture 3: View 3 of the battery
	

Details of:	Picture 4: View 4 of the battery
	

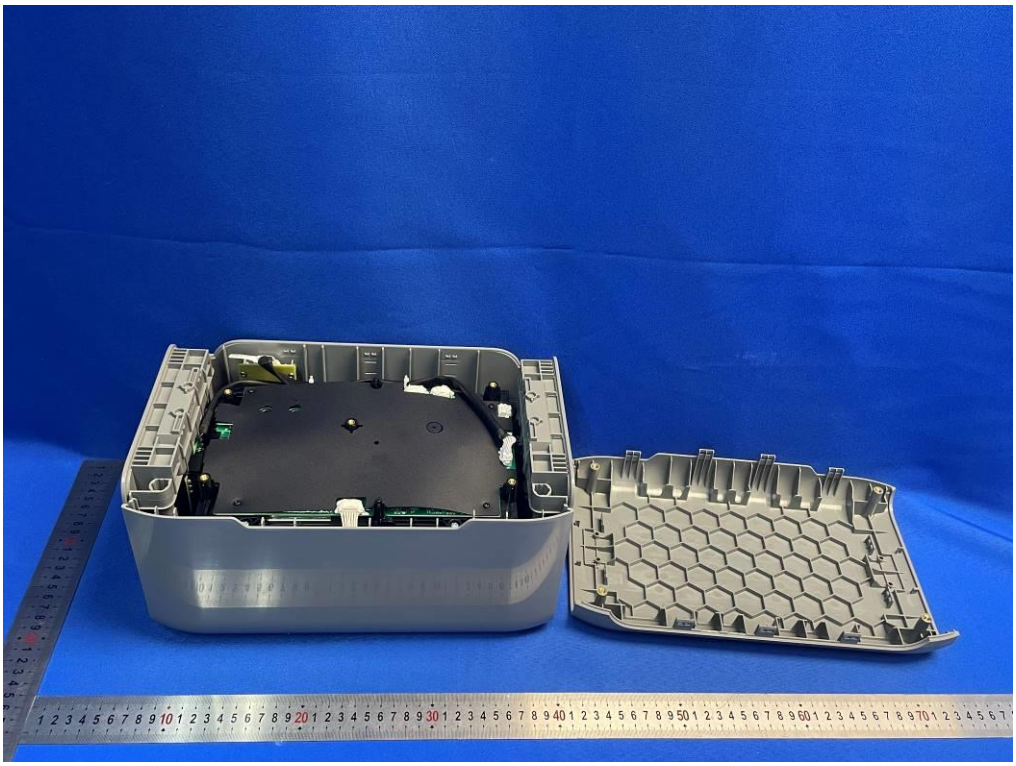
Details of:	Picture 5: The final marking label will be pasted on the battery

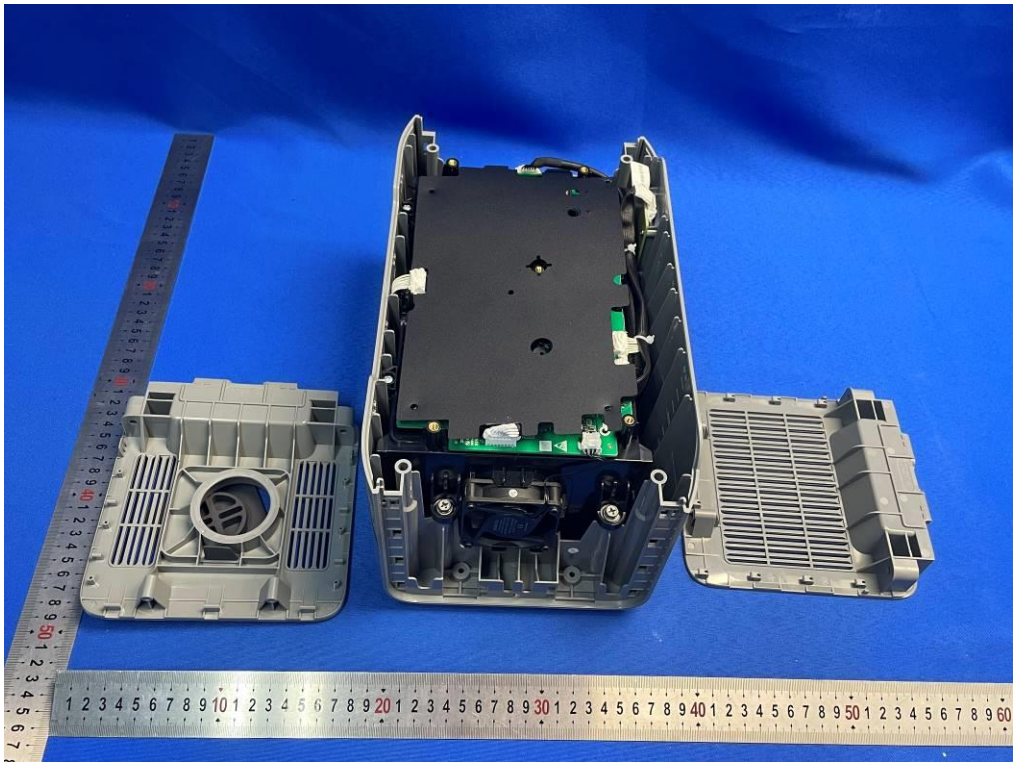


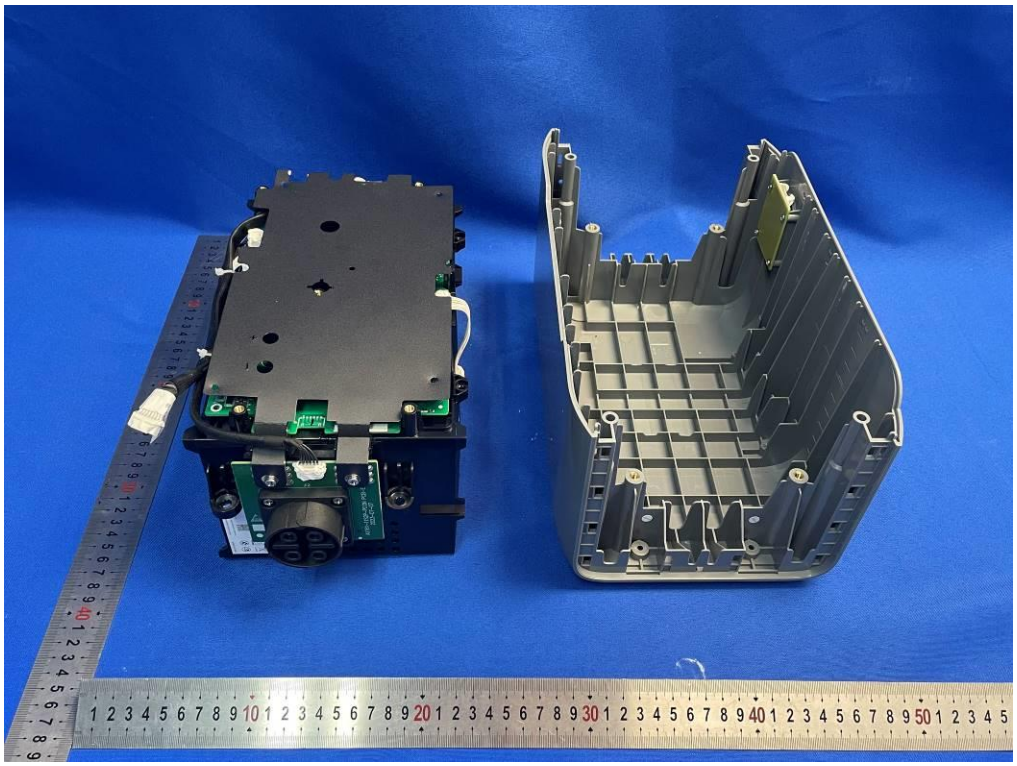
Remark:

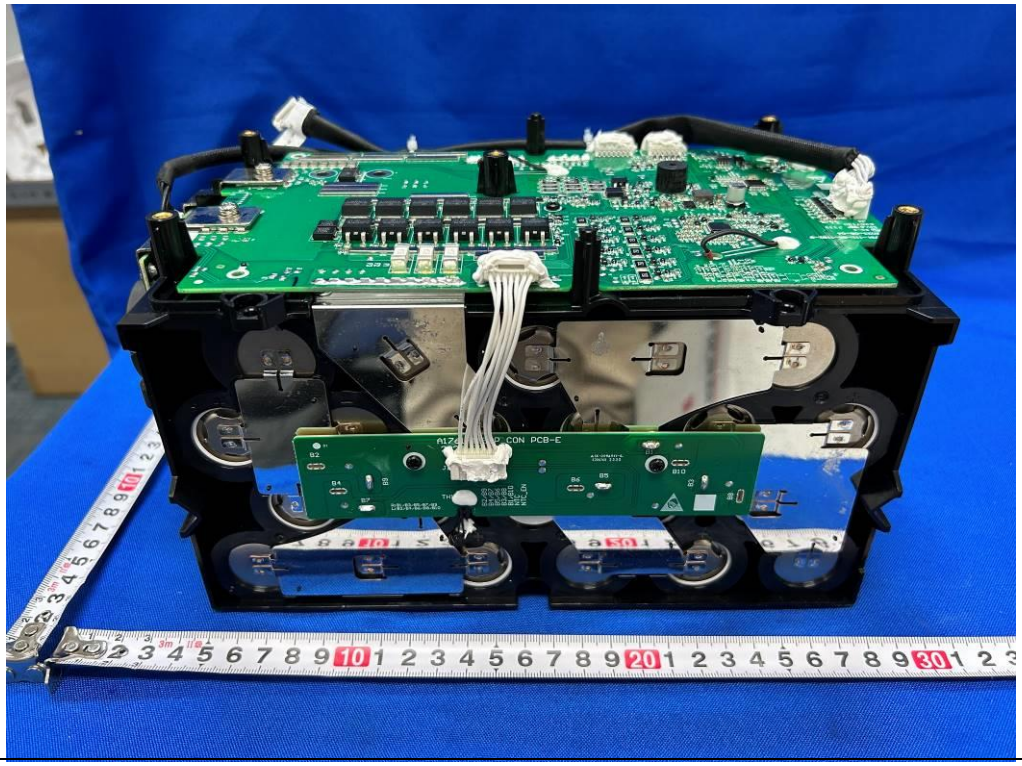
1. "D485" in SN number is the manufacture date, means Friday of 48th week of 2023. Only for example. A to Z for year 2020 to 2045, 1-53 for week 1 to 53, 1-7 for Monday to Sunday.
2. ANSI/CAN/UL Std. 1973 was not considered in this report.

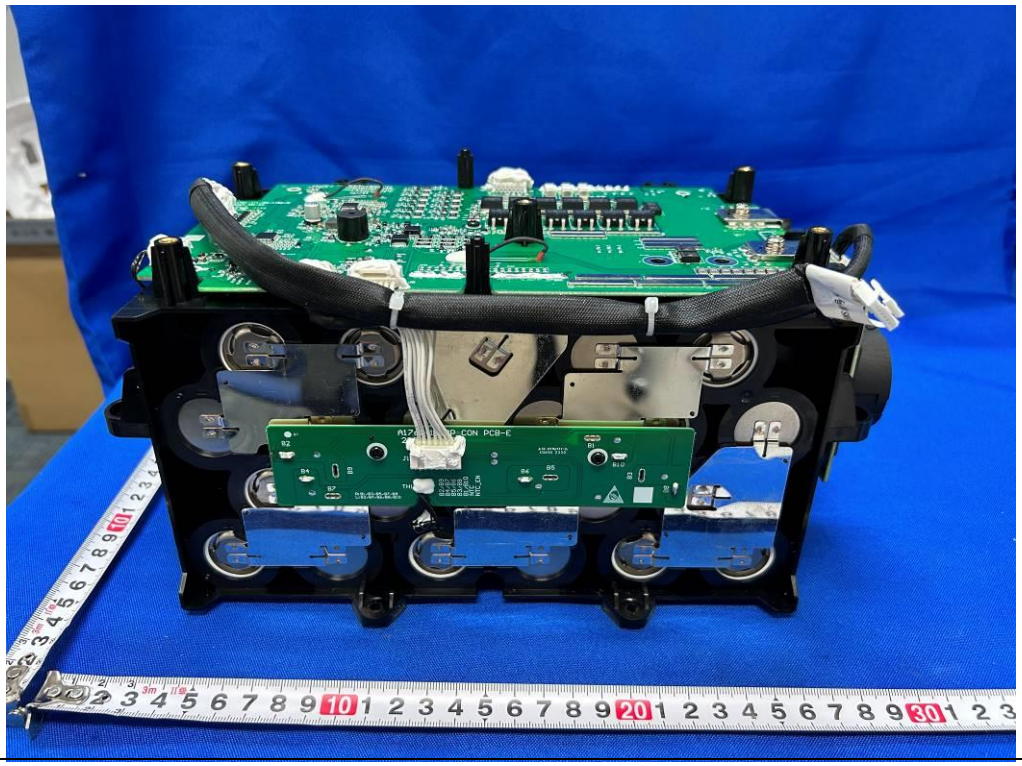
Details of:	Picture 6: View 1 of the battery with the enclosure opened

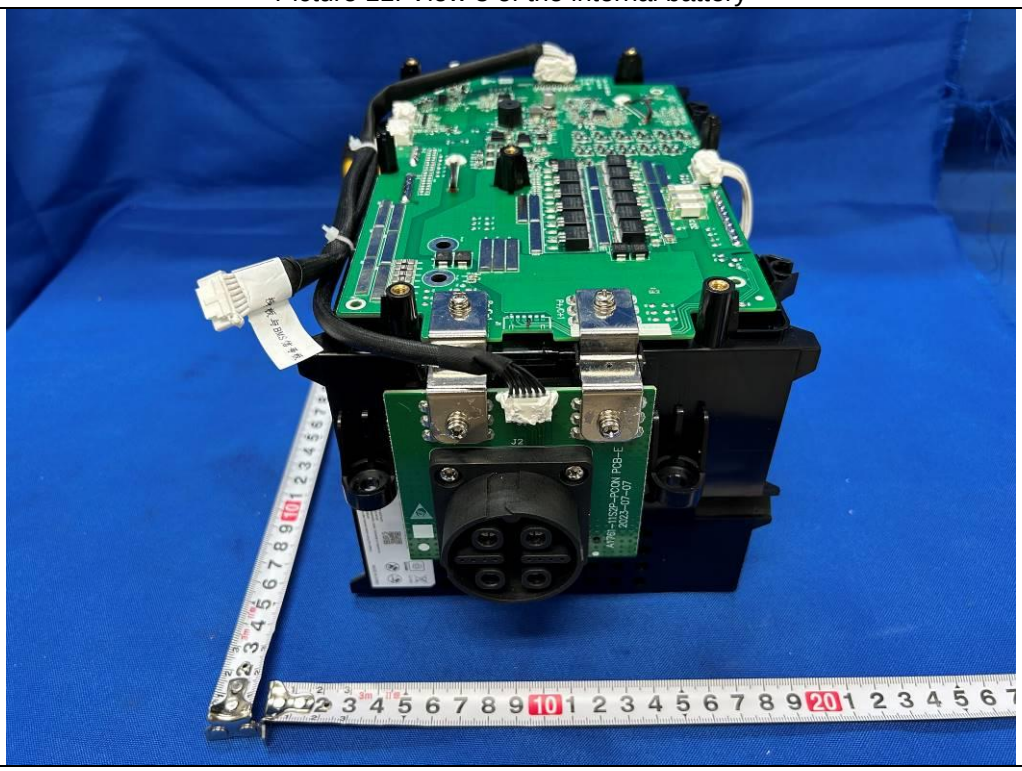


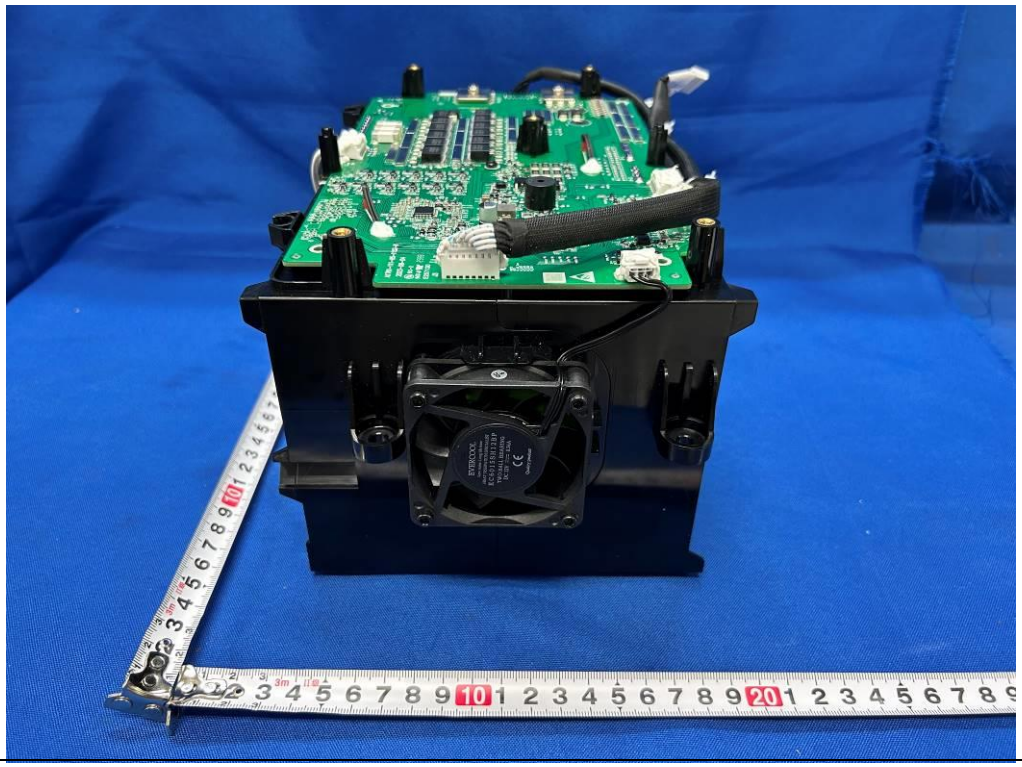
Details of:	Picture 7: View 3 of the battery with the enclosure opened
	

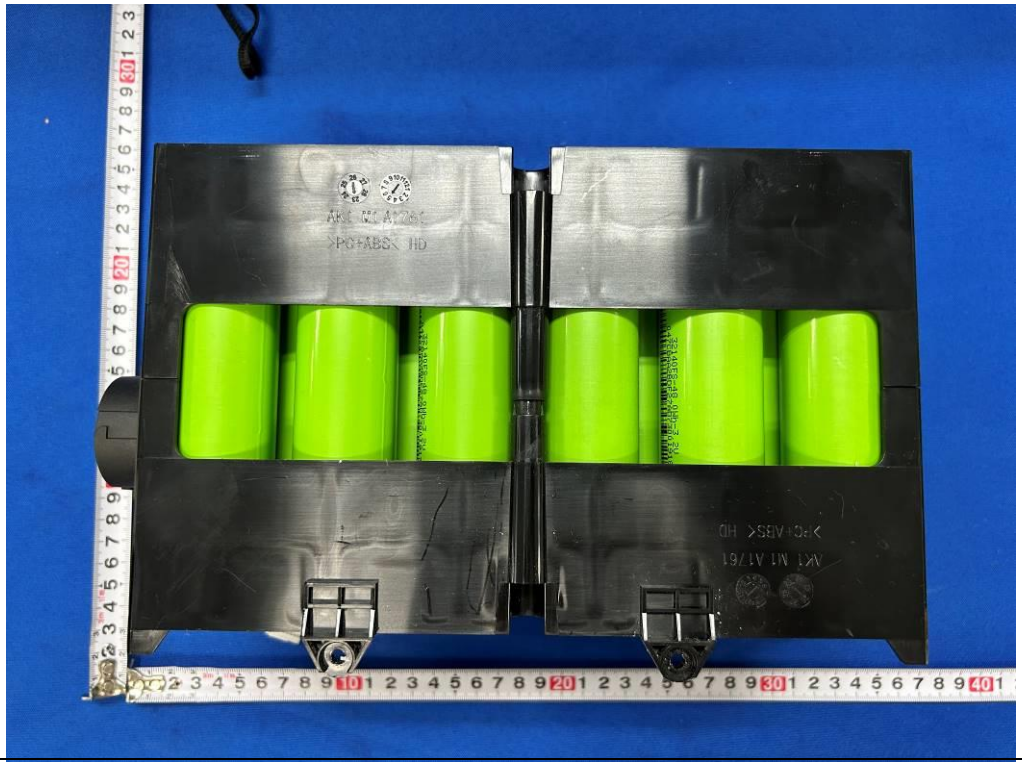
Details of:	Picture 8: View 3 of the battery with the enclosure opened
	

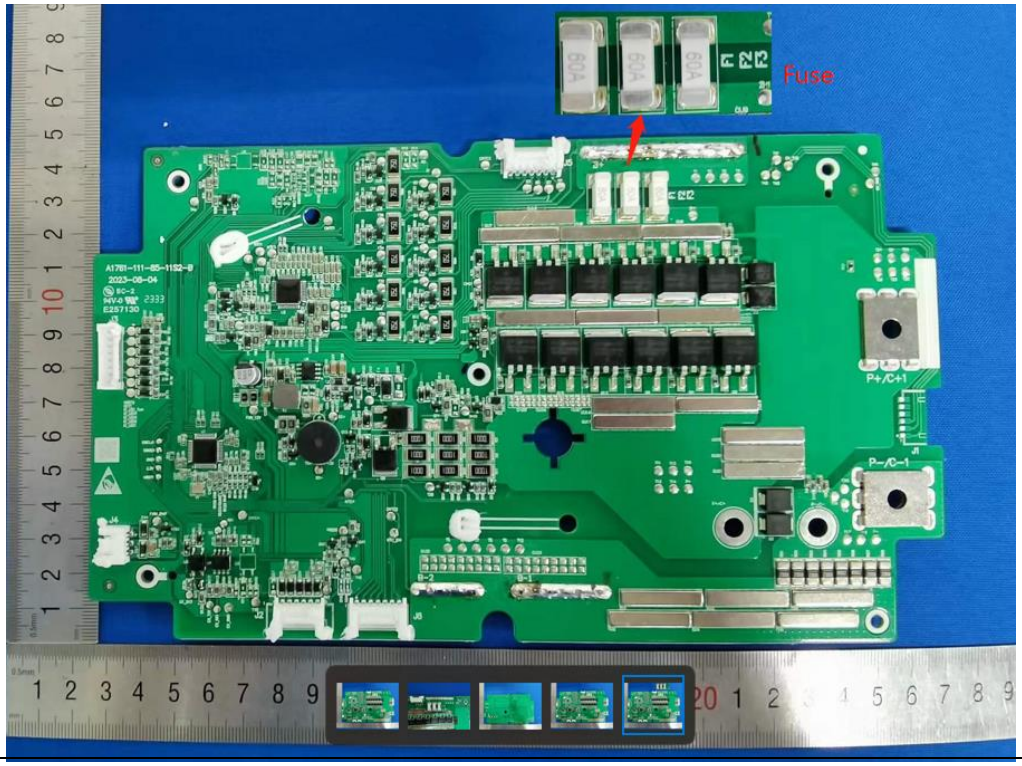
Details of:	Picture 9: View 1 of the internal battery
	

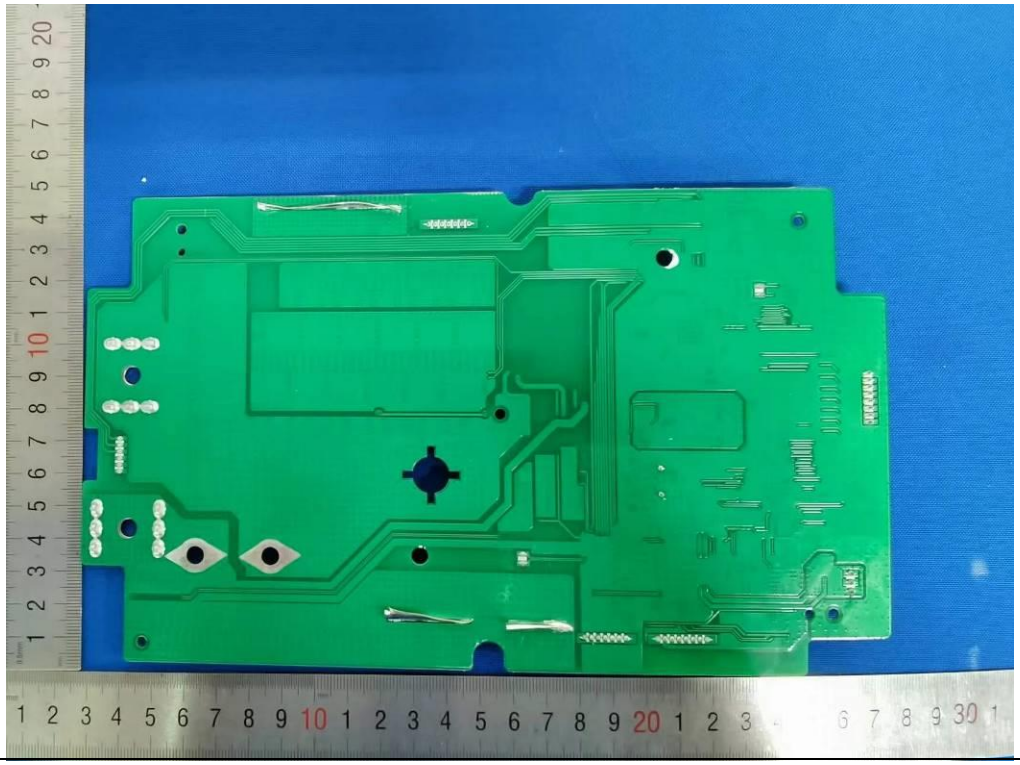
Details of:	Picture 10: View 2 of the internal battery
	

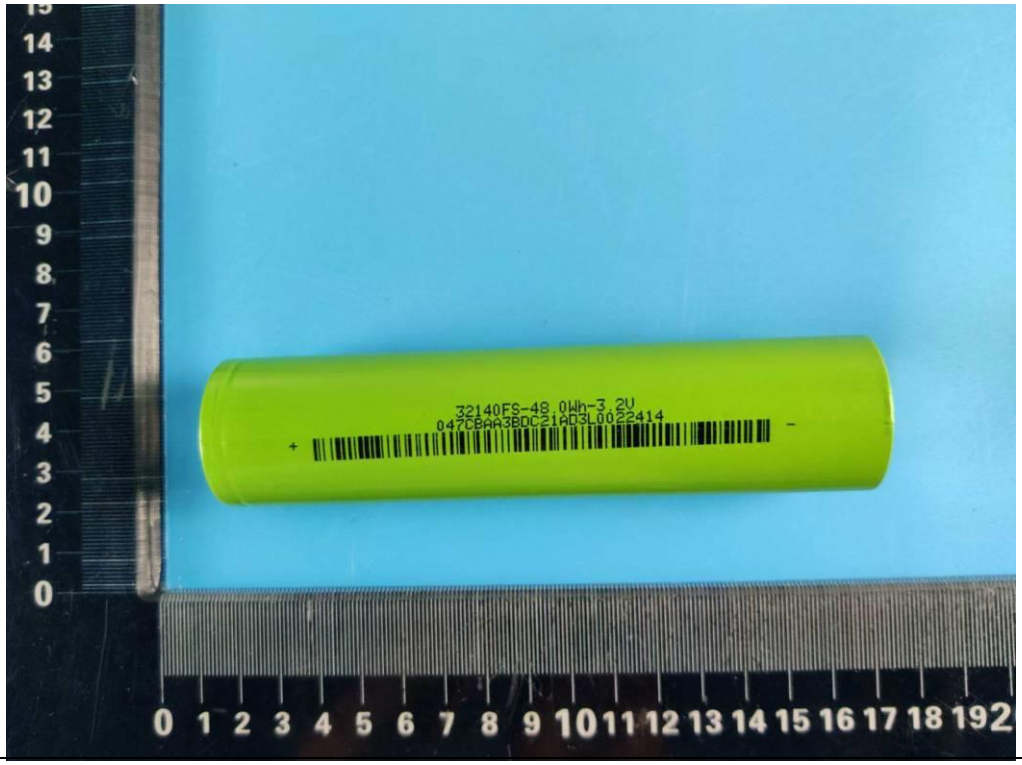
Details of:	Picture 11: View 3 of the internal battery
	

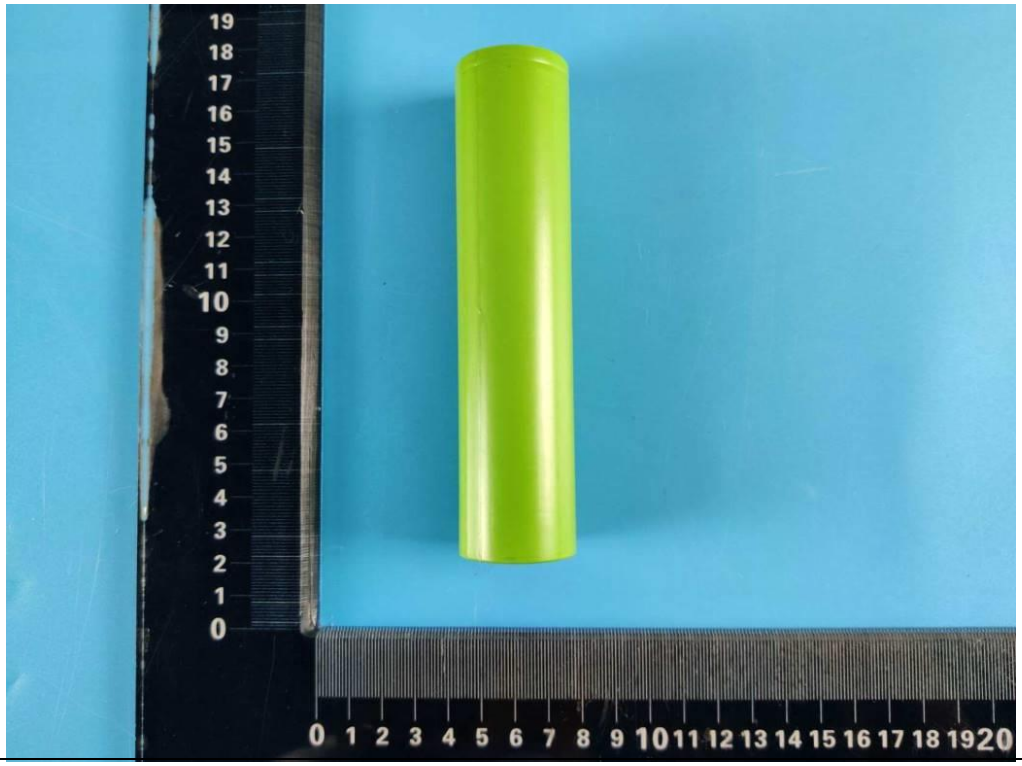
Details of:	Picture 12: View 4 of the internal battery
	

Details of:	Picture 13: View 5 of the internal battery
	

Details of:	Picture 14: View 1 of the PCM
	

Details of:	Picture 15: View 2 of the PCM
	

Details of:	Picture 16: View 1 of the cell, cell model: 32140FS
	

Details of:	Picture 17: View 2 of the cell
	

--The End--